# New Application for Deburring - Chamfering - Countersinking

Application Data Sheet

HEULE PRECISION TOOLS

**Company** _____ **Date** _____

**Contact person** _____ **Phone** _____

**Adress** _____ **Email** _____

**City** _____ **Code** _____ **Country** _____

| Deburring | Chamfering | Countersinking | Drilling |
|---|---|---|---|
| ☐ COFA | ☐ COFA | ☐ BSF | ☐ VEX-P |
| ☐ SNAP | ☐ GH-S | ☐ SOLO | ☐ VEX-S |
| | ☐ DEFA | ☐ GH-Z/E | |
| | | ☐ GH-K | |

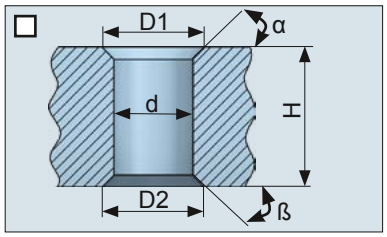
☐ Request for Quotation
☐ Request for Tool Test Approval
☐ Request for Technical Support

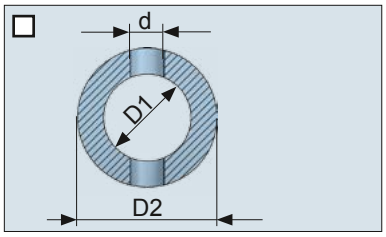
**Problem Description** **(Please specify any issues and include drawing or part print.)**

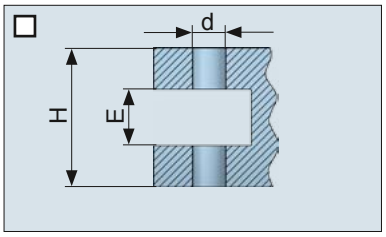
## Part Configuration

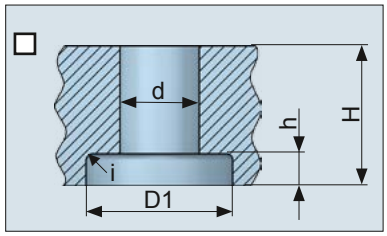
**Ref.:** **Part Name** _____

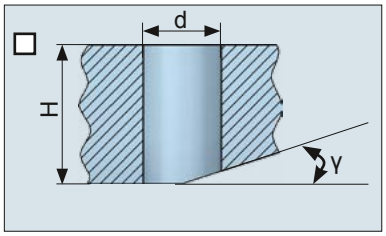
**Please check appropriate box and fill in dimensions in tables.** **Drawing Number** _____

☐ 


☐ 


☐ 


☐ 


☐ 


| | Value | ± | Tolerance |
|---|---|---|---|
| d = | | + | |
| D1 = | | + | |
| D2 = | | + | |
| E = | | + | |
| h = | | + | |
| H = | | + | |
| i = | | + | |
| α = | | + | |
| ß = | | + | |
| γ = | | + | |
| Clea-rance behind | | | |

| | |
|---|---|
| Material | |
| Hardness | |
| Surface Quality | |
| IK int.Coolant | ☐ Yes ☐ No |
| Ext. Coolant | |
| Shaft Type | |
| Machine | ☐ NC ☐ Others |

| | |
|---|---|
| Production Volume per Year | |
| Cycle Time | |
| Op. Sequence<br>1=Drill<br>2=Ream<br>3=Tap<br>4=Back Countersi.<br>5=Chamf.+ Deburr. | |



ISO 9001 SQS